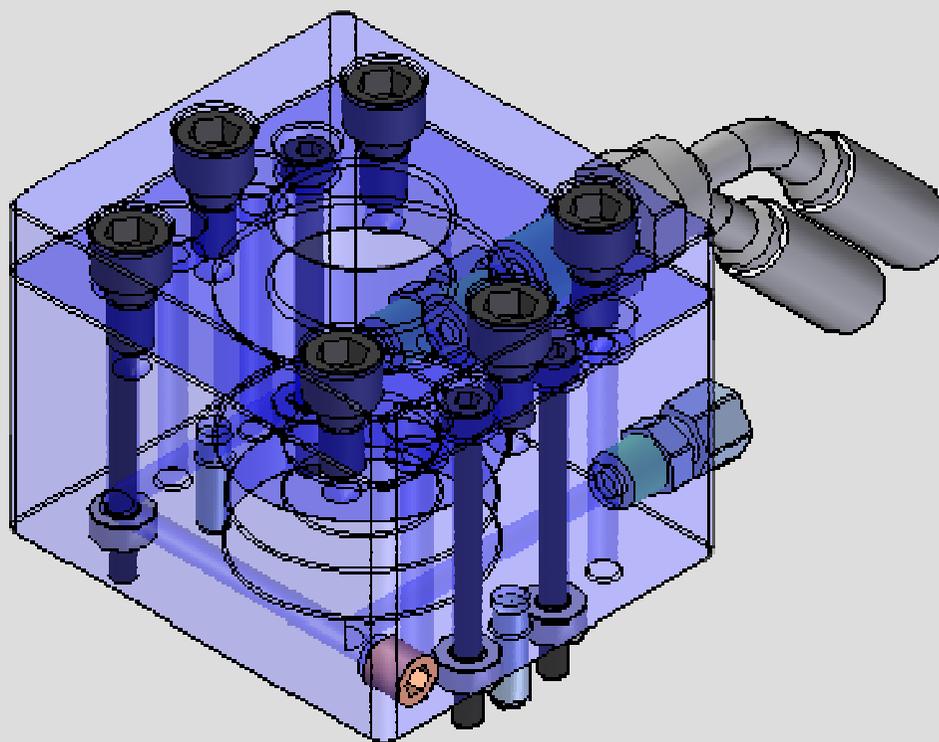
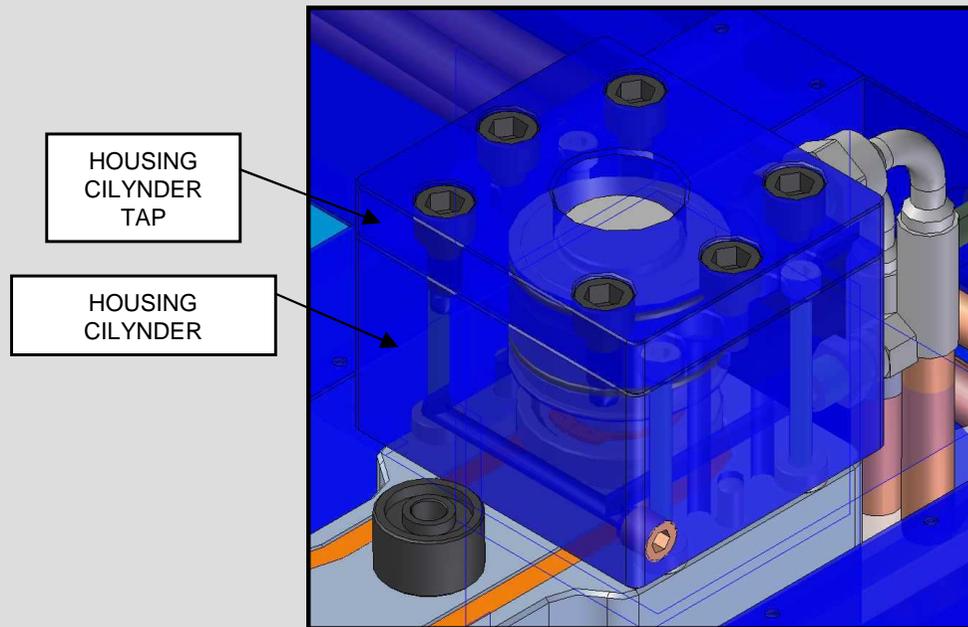


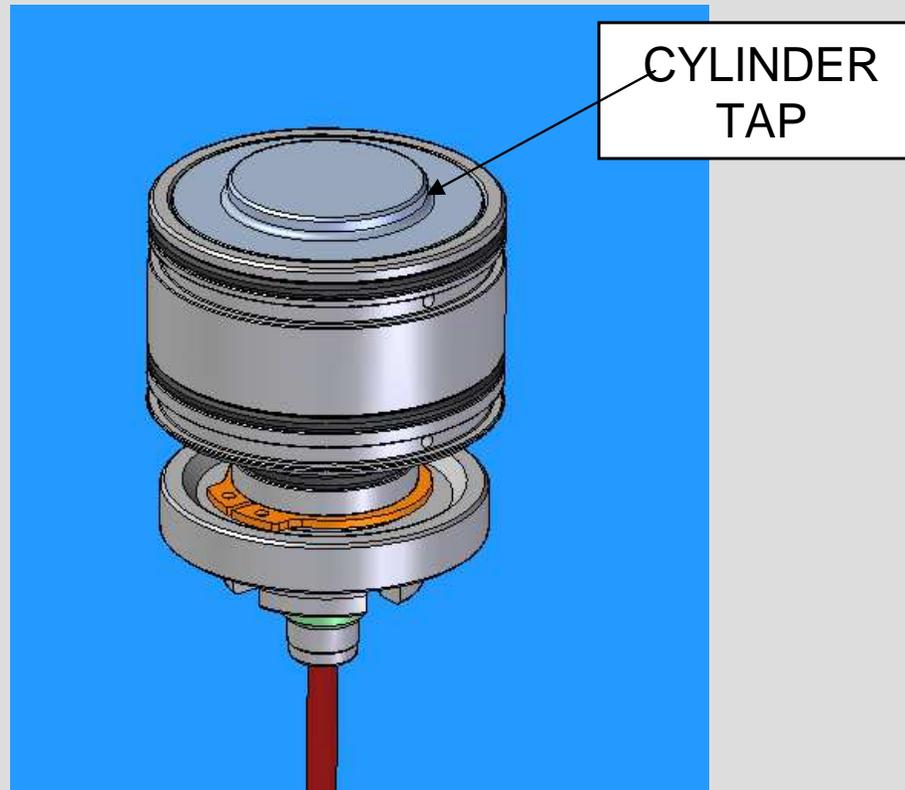
ORYMO CSI SYSTEMS



STEP 1. EXTRACT THE HOUSING CILYNDER TAP

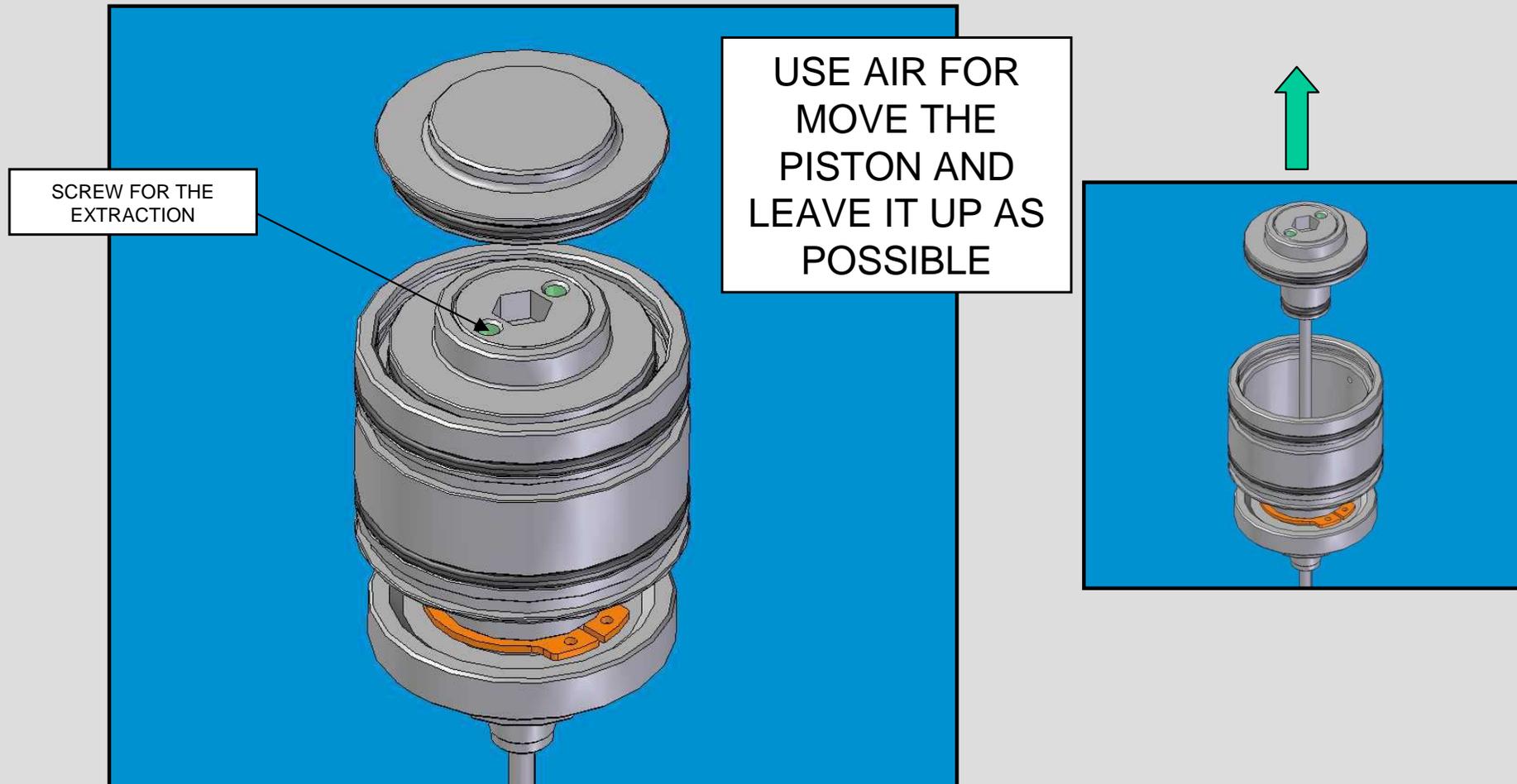


STEP 2. EXTRACT THE CILYNDER TAP

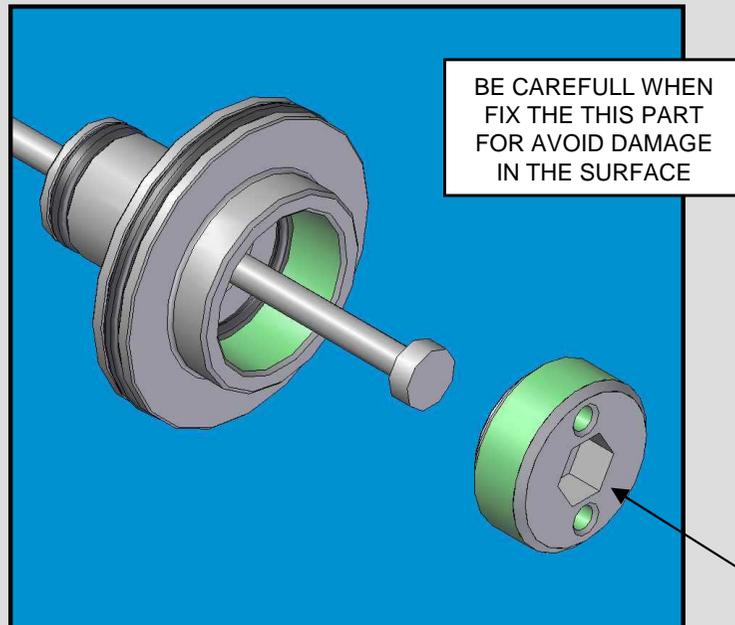


STEP 3. HEAT UP THE HOT RUNNER TO THE WORKING TEMPERATURE.

STEP 4. EXTRACT PISTON WITH SCREWS



STEP 5. EXTRACT THE VALVE PIN OF THE PISTON



CHECK CAREFULLY THE O-RINGS

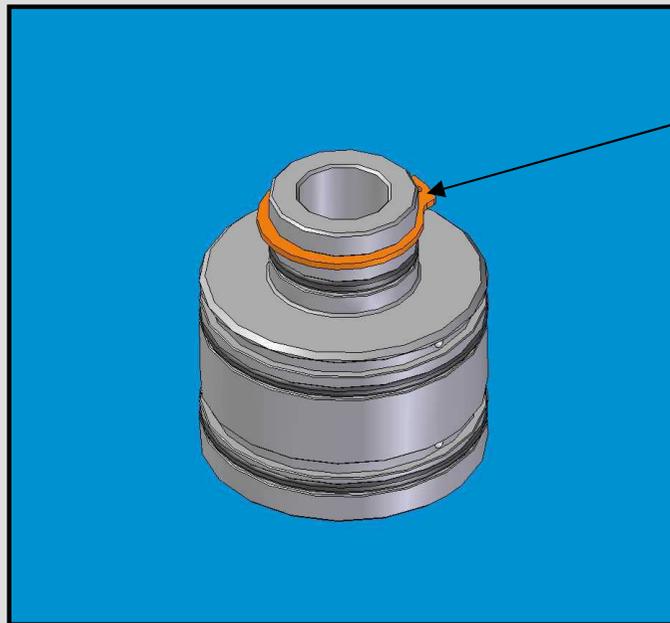
RETAINER
SCREW

STEP 6.

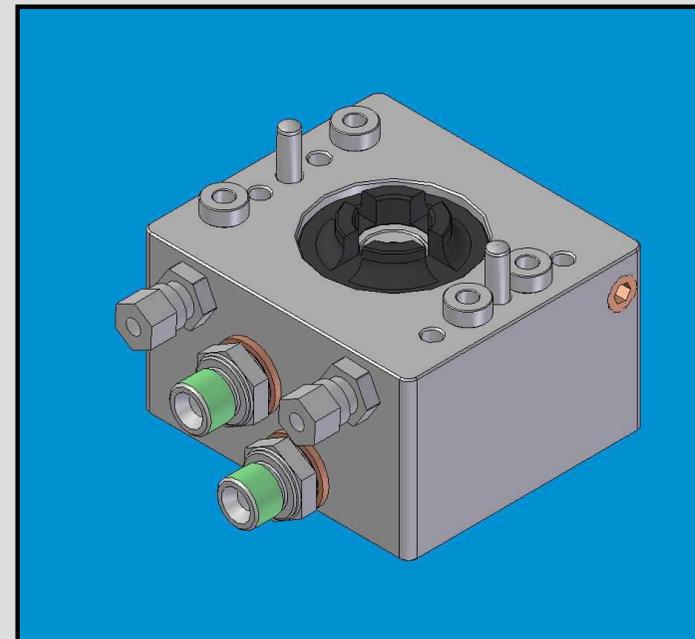
UNASSEMBLY THE AIR / OIL TUBES AND THE FITTINGS

EXTRACT THE M5 SCREW AND LEAVE THE CILYNDER HOUSING

EXTRACT THE CIRCLIP AND THE CYLINDER.



TO REMOVE
THE SHIRT,
YOU SHOULD
REMOVE THE
SEGER
RETAINER



STEP 7. ASSEMBLY THE CILYNDER AND THE CILYNDER HOUSING

FOLLOW THE SAME STEP .

USE THERMAL GREASE FOR THE O-RINGS LITIUM BASED.

USE THERMAL GREASE IN THE SCREWS .

FOR ASSEMBLY THE VALVE GATE IN THE BUSINGH HEAT TO THE WORKING TEMPERATURE.

FOR SPARE PARTS CONTACT WITH ORYMO INDICATING THE HOT RUNNER CODE.